

Cost of Various Sized Steam Leaks at 100 psi (assuming steam cost \$5/1,000 lbs)

Size of Orifice (in.)	Lbs Steam Wasted Per Month	Total Cost Per Month	Total Cost Per Year
1/2	835,000	\$4,175.00	\$50,100.00
7/16	637,000	3,185.00	38,220.00
3/8	470,000	2,350.00	28,200.00
5/16	325,000	1,625.00	19,500.00
1/4	210,000	1,050.00	12,600.00
3/16	117,000	585.00	7,020.00
1/8	52,500	262.50	3,150.00